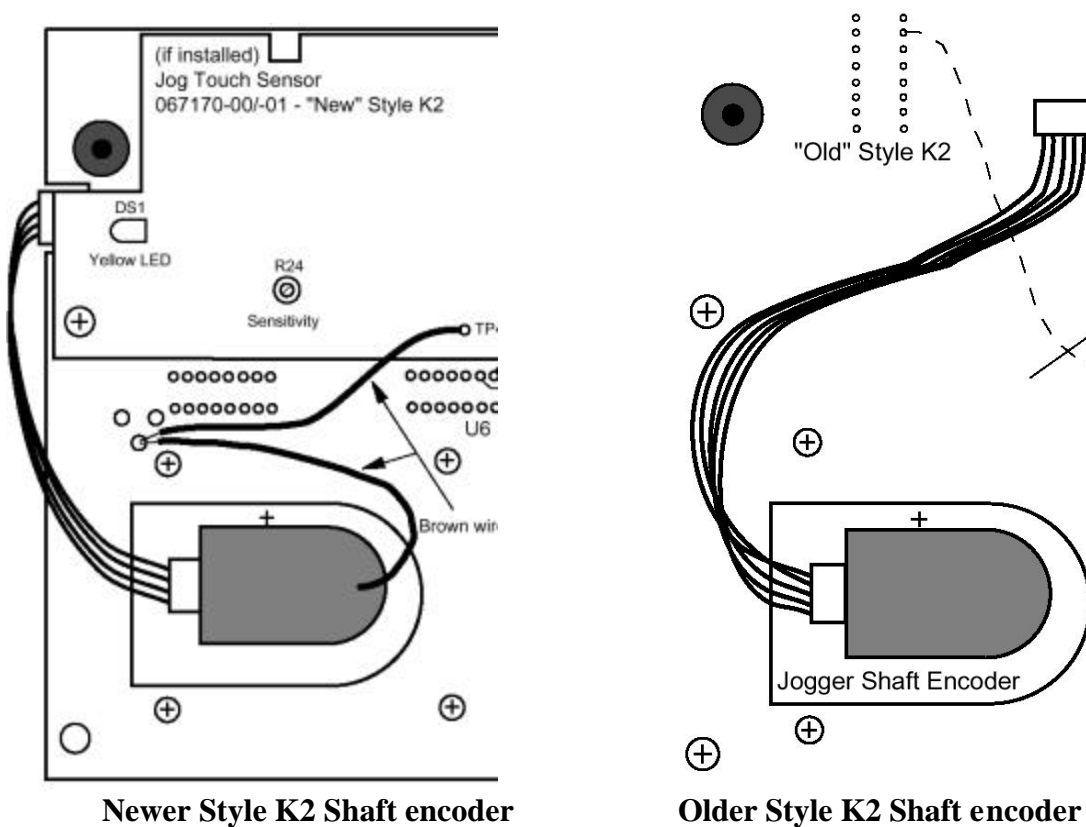


K2 Shaft Encoder Replacement (VPE and DPE edit systems)

Replacing the K2 Shaft Encoder



1. Remove the rubber cover from the edge of the Jog wheel.
2. Use 1/16th Allen wrench to loosen the (2) setscrews on the wheel side.
3. Remove the wheel, then flip over the keyboard.
4. Remove the (6) screws to remove the back cover.
5. Remove the (9) screws holding the board in place.
6. Gently flip over and set the frame aside.
7. Remove the nut holding the shaft encoder and unplug.
8. Unsolder brown wire (note location to re-solder).
9. Install the new shaft encoder and solder brown wire.
10. Assemble in reverse order.